



**PaperStone®**

The Countertop with a Conscience™

# Color Mottling

A significant technical challenge in the manufacture of PaperStone® has been to make panels that are not as variable in their finished appearance as the natural and recycled raw materials that go into them. Natural mottling and color shift are particularly evident in 'Gunmetal' and 'Sienna' panels.

Because phenolic resins 'advance' and begin to darken from the moment they are manufactured, Little Green designs and makes our own proprietary, petroleum-free resin to order for each production run.

### State-of-the-art manufacturing processes

We use 100% post-consumer recycled paper that is saturated with natural pigments—not pre-dyed. And we employ highly sophisticated, state-of-the-art color measurement and color management technologies along with as much creativity as possible to make sure every panel is manufactured to be consistent in color.

### Quality management

Every PaperStone® panel leaves Little Green with a barcode that can be used to trace the construction of that panel through every stage of the manufacturing process. If there is ever a problem with a PaperStone® panel, we can trace its construction through the consolidation process, back through the resin saturation process, back through the resin mixing process, back through the resin manufacturing process, all the way back to the paper base roll, the resin mix components and the individual basic resin raw materials.

Despite all of these stringent measures, PaperStone's 'Gunmetal' and 'Sienna' panels still shift color over time.

**PaperStone® is a green product that ages gracefully, naturally.**



*PaperStone® 'Gunmetal' and 'Sienna' exhibit color changes over time due to the natural aging process.*

*PaperStone® is an eco-friendly product. Because of variations in natural source materials, actual product appearance may vary from samples and lot to lot.*



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[evostone-europe.com](http://evostone-europe.com) | [paperstoneproducts.com](http://paperstoneproducts.com)

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\* For more about our company's Core Values, please see our website at [paperstoneproducts.com](http://paperstoneproducts.com)